

## Current nozzles



|          |                                          |                                          |                                          |                                          |                                          |  |                                          |                                          |
|----------|------------------------------------------|------------------------------------------|------------------------------------------|------------------------------------------|------------------------------------------|--|------------------------------------------|------------------------------------------|
| Item no. | 307033                                   | 307035                                   | 307036                                   | 307037                                   | 307038                                   |  | 307045                                   | 307046                                   |
| Size     | M6 × 25                                  | M6 × 25                                  | M6 × 25                                  | M6 × 28                                  | M6 × 25                                  |  | M6 × 25                                  | M6 × 25                                  |
| Diameter | 0.6 mm                                   | 0.8 mm                                   | 1.0 mm                                   | 0.8 mm                                   | 1.0 mm                                   |  | 1.0 mm                                   | 1.2 mm                                   |
| Type     | Steel / MIG                              | Steel / MIG                              | Steel / MIG                              | Steel / MIG                              | Steel / MIG                              |  | ALU                                      | ALU                                      |
| Material | ECu*                                     | ECu*                                     | ECu*                                     | ECu*                                     | ECu*                                     |  | ECu*                                     | ECu*                                     |
| Torch    | MB15/24/25<br>MB26 / 3G<br>Force 155/200 | MB15/24/25<br>MB26 / 3G<br>Force 155/200 | MB15/24/25<br>MB26 / 3G<br>Force 155/200 | MB15/24/25<br>MB26 / 3G<br>Force 155/200 | MB15/24/25<br>MB26 / 3G<br>Force 155/200 |  | MB15/24/25<br>MB26 / 3G<br>Force 155/200 | MB15/24/25<br>MB26 / 3G<br>Force 155/200 |
| QTY      | 10 pcs.                                  | 10 pcs.                                  | 10 pcs.                                  | 10 pcs.                                  | 10 pcs.                                  |  | 10 pcs.                                  | 10 pcs.                                  |
|          |                                          |                                          |                                          |                                          |                                          |  |                                          |                                          |



|          |                                          |                                          |  |                                          |                                          |                                          |  |  |
|----------|------------------------------------------|------------------------------------------|--|------------------------------------------|------------------------------------------|------------------------------------------|--|--|
| Item no. | 307050                                   | 307051                                   |  | 307052                                   | 307053                                   | 307054                                   |  |  |
| Size     | M6 × 28                                  | M6 × 28                                  |  | M6 × 28                                  | M6 × 28                                  | M6 × 28                                  |  |  |
| Diameter | 1.0 mm                                   | 1.2 mm                                   |  | 0.8 mm                                   | 1.0 mm                                   | 0.6 mm                                   |  |  |
| Type     | ALU                                      | ALU                                      |  | Steel / MIG                              | Steel / MIG                              | Steel                                    |  |  |
| Material | ECu*                                     | ECu*                                     |  | ECu*                                     | ECu*                                     | ECu*                                     |  |  |
| Torch    | MB15/24/25<br>MB26 / 3G<br>Force 155/200 | MB15/24/25<br>MB26 / 3G<br>Force 155/200 |  | MB15/24/25<br>MB26 / 3G<br>Force 155/200 | MB15/24/25<br>MB26 / 3G<br>Force 155/200 | MB15/24/25<br>MB26 / 3G<br>Force 155/200 |  |  |
| QTY      | 10 pcs.                                  | 10 pcs.                                  |  | 10 pcs.                                  | 10 pcs.                                  | 10 pcs.                                  |  |  |
|          |                                          |                                          |  |                                          |                                          |                                          |  |  |



|          |             |                |           |  |  |                  |             |             |
|----------|-------------|----------------|-----------|--|--|------------------|-------------|-------------|
| Item no. | 337120      | 337121         | 337122    |  |  | 337117           | 337115      | 337116      |
| Size     | M6 × 25     | M6 × 25        | M6 × 25   |  |  | M8 × 27          | M8 × 27     | M8 × 27     |
| Diameter | 0.8 mm      | 1.0 mm         | 1.2 mm    |  |  | 1.2 mm           | 0.8 mm      | 1.0 mm      |
| Type     | Steel / MIG | Steel / MIG    | ALU       |  |  | ALU              | Steel / MIG | Steel / MIG |
| Material |             |                |           |  |  |                  |             |             |
| Torch    | SBT 154 G   | <b>SBT 154</b> | SBT 154 G |  |  | <b>SBT 307 G</b> | SBT 307 G   | SBT 307 G   |
| QTY      | 10 pcs.     | 10 pcs.        | 10 pcs.   |  |  | 10 pcs.          | 10 pcs.     | 10 pcs.     |
|          |             |                |           |  |  |                  |             |             |

## Info

\*E-copper - particularly high conductivity with high corrosion resistance and high temperature coefficients

## Gas nozzle



|                 |                    |                        |                               |                    |                    |                    |
|-----------------|--------------------|------------------------|-------------------------------|--------------------|--------------------|--------------------|
| Item no.        | 307010             | 307011                 | 307040                        | 307042             | 307043             | 307044             |
| Length          | 63.5 mm            | 63.5 mm                | 54 mm                         | 57 mm              | 63.5 mm            | 75.5 mm            |
| Ø (inside)      | 12.5 mm            | 17 mm                  | 12.5 mm                       | 15 mm              | 12.5 mm            | 16 mm              |
| Form / type     | conical, pluggable | cylindrical, pluggable | conical, pluggable            | conical, pluggable | conical, pluggable | conical, pluggable |
| Model   coating | copper             | copper                 | chrome-plated                 | chrome-plated      | copper             | copper             |
| Torch           | 3G                 | 3G                     | MB14<br>MB15<br>Force 155/200 | MB25               | MB24               | MB26               |
| QTY             | 1 pc.              | 1 pc.                  | 1 pc.                         | 1 pc.              | 1 pc.              | 1 pc.              |



|                 |                               |                    |                    |               |               |               |
|-----------------|-------------------------------|--------------------|--------------------|---------------|---------------|---------------|
| Item no.        | 307047                        | 337125             | 337126             | 337132        | 337130        | 337131        |
| Length          | 63 mm (56)                    | 55 mm              | 74 mm              | 47 mm / Gr. 5 | 47 mm / Gr.6  | 47 mm / Gr.7  |
| Ø (inside)      | 16 mm                         | 14.5 mm            | 15 mm              | 8 mm          | 9.5 mm        | 11 mm         |
| Form / type     |                               | conical, screwable | conical, screwable | pluggable     | pluggable     | pluggable     |
| Model   coating | chrome-plated                 | chrome-plated      | chrome-plated      | ceramics      | ceramics      | ceramics      |
| Torch           | MB14<br>MB15<br>Force 155/200 | SB/SBT 154G        | SB/SBT 307G        | TIG SR17   26 | TIG SR17   26 | TIG SR17   26 |
| QTY             | 1 pc.                         | 1 pc.              | 1 pc.              | 1 pc.         | 1 pc.         | 1 pc.         |

## Welding accessories

|             |                                               |                                          |                                        |
|-------------|-----------------------------------------------|------------------------------------------|----------------------------------------|
| Item no.    | 311041                                        | 311026                                   | 311040                                 |
| Description | special plier for gas welder with 4 functions | protection paste for gas nozzle   350 ml | cleaner kit 13 pcs. for current nozzle |
| QTY /       | 1 pc. /                                       | 1 pc. /                                  | 1 pc. /                                |



For all welding nozzles. Fast and accurate trimming of the welding wire, time-saving cleaning of the shielding gas nozzle, pulling off the shielding gas nozzle, loosening and tightening the nozzle.

silicon-free



Prevents rapid clogging of the welding torches by welding spatter on gas and current nozzles.



12-piece nozzle cleaning needle kit in the practical, hinged metal box. With approx. 90 mm long needle files from Ø 0.4 to 1.6 mm including 1 flat file for cleaning welding nozzles.