

3G torches for InvertaPuls IP4 | IP6 | IP7 | TWIN

High-End manual welding torches with mini handle offer a combination of handiness and outstanding accessibility, even under difficult working conditions.

Top features

- cooling type gas cooled
- load capacity 180 A mixed gas (60%)
- wire diameter 0.8-1.2 mm
- easy to service due to exchangeable nozzle holder

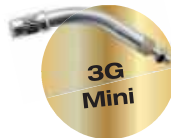


Item no.	308110	308111	308116
Description	3G torch Steel 3 m Ø 0.8 mm nozzle blue CL liner	3G torch ALU 3 m Ø 1.0 mm nozzle red PL liner	3G torch MIG 3 m Ø 0.8 + 1.0 mm nozzle teflon liner
QTY /	1 pc./	1 pc./	1 pc./

ideal for thin sheet metal

Spare parts for 3G torches

307010	307011	307015	307018	307012	307014	307016	307013
gas nozzle conical	gas nozzle cylindrical	torch neck	torch neck mini	splash protec. for gas nozzle	clamping piece for gas distrib.	isolation sleeve	gas distributor
1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.



Force 200 torch for IM 240-i | IM 240-3

Item no.	308101	308102	308103
Description	Force 200 torch ALU 3 m Ø 1.0 mm nozzle red PL liner	Force 200 torch MIG 3 m Ø 0.8 mm nozzle black teflon liner	Force 200 torch Steel 3 m Ø 0.8 mm nozzle blue CL liner
QTY /	1 pc./	1 pc./	1 pc./



with teflon liner

Spare parts for Force 155 | 200 torches

Item no.	307008	307009	307070	307040	307071	307072
Description	insulation sleeve for torch neck	nozzle holder	torch neck	gas nozzle conical	hexagon nut short M10 x 1 x 5 mm	hexagon nut long M10 x 1 x 26 mm
QTY /	1 pc. /	1 pc. /	1 pc. /	1 pc. /	1 pc. /	1 pc. /



MB24 | TIG | Spool Gun torches

Item no.	308105	308107	308109
Description	torch MB24 Steel 3 m nozzle Ø 0.8 mm	torch MB24 ALU 3 m nozzle Ø 1.2 mm	torch MB24 MIG 3 m with PA liner* nozzle Ø 1.0 mm
QTY /	1 pc. /	1 pc. /	1 pc. /



* polyamide

Item no.		308115	332222
Description		torch Spool Gun ALU length 3 m	torch TIG SR 17 hand gas valve
QTY /		1 pc. /	1 pc. /



spare parts for MB15/MB24 torches

Item no.	307025	307034	307030	307031	307032	307024
Description	gas diffuser Ø 17 mm / MB24	retaining spring MB14 / MB15	gas distr. holder MB24	gas distr. holder MB15	gas distr. holder MB25	protective sleeve MB15
QTY	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.	1 pc.



Item no.	307021	307022	307023
Description	swan neck standard for MB15	swan neck flexible MB15	swan neck standard for MB24
QTY	1 pc.	1 pc.	1 pc.



Gas tester

This gas flow tester is used to precisely measure the flow rate of **Argon/CO2**. The gas flow tester is very accurate and gives very accurate results.

Item no. 311048

Service Hotline
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Torches **SB | SBT 154G* | SBT 307G***

Manual welding torch for optimum welding results for step-switched MIG-MAG units.

Top features

- optimal torch cooling by double gas guiding system (*only SBT 307G*)
- insulated torch body construction (*SBT 307G only*)
- kink protection on the hose package
- screwed, impact-resistant grip plates
- easy to service due to exchangeable nozzle holder
- screwed gas nozzles
- encapsulated micro switch in the torch switch



Info

*SBT 154 / 307G torch for InvertPuls IP8 and IP10 - note this devices no longer available

Item no.	332216	332217	332218	332219		332201	332211
Description	SB 157G	SBT 157G	SBT 157G	SBT 157G		SBT 307G	SBT 307G
Length	4 m	3 m	3 m	3 m		3 m	3 m
Diameter	0.8 mm	1.0 mm	0.8 mm	1.0 mm		0.8 mm	1.0 + 1.2 mm
Type	Steel	Steel	Stahl	ALU		Steel	ALU
Power	180 A, 60%	180 A, 60%	180 A, 60%	180 A, 60%		300 A, 60%	300 A, 60%
QTY	1 pice	1 piece	1 piece	1 piece		1 set	1 set
Item supplied incl.						wire wheels 25/4 2 x wire nozzles 2 x nozzles	wire wheels 26 2 x wire nozzles 2 x nozzles

spare parts for torch **SB / SBT 154 G**

spare parts for torch **SBT 307 G**

Item no.	337100	337103	337102	337104
Description	torch body SB/SBT 154 G	gas distributor holder SB/SBT 154 G	gas diffuser SBT 307 G	gas distributor holder SBT 307 G
QTY /	1 pc. /	1 pc. /	1 pc. /	1 pc. /



Item no.	337209	337210	337211	337212		337213	337214
Description	DV25/4	DV25/4	DV25/4	DV25/4		DV26	DV26
Diameter	1.0 mm	0.8 mm	1.0 mm	1.2 mm		0.8 + 1.0 mm	1.0 + 1.2 mm
Type	Steel MIG	Steel MIG	ALU	ALU		Steel MIG	ALU
QTY	1 set	1 set	1 set	1 set		2 pcs.	2 pcs.

