

|                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |                                                                                       |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | 4.7 mm                                                                               | 4.7 mm                                                                                |                                                                                       |                                                                                       |
|    |    |    |    |    |    |    |    |    |    |
| <b>C10</b>                                                                         | <b>C11</b>                                                                          | <b>C12</b>                                                                          | <b>C13</b>                                                                          | <b>C14</b>                                                                          | <b>C15</b>                                                                          | <b>C17</b>                                                                           | <b>C18</b>                                                                            | <b>C19</b>                                                                            | <b>C20</b>                                                                            |
| 700537                                                                             | 700538                                                                              | 700541                                                                              | 700542                                                                              | 700539                                                                              | 700540                                                                              | 700891                                                                               | 703051                                                                                | 703226                                                                                | 703224                                                                                |
| 4.7 mm                                                                             | 3 mm                                                                                | 3 mm                                                                                | 5 mm                                                                                | 5 mm                                                                                | 4.7 mm                                                                              | 3.2 mm                                                                               | 3.2 mm                                                                                | 5.3 mm                                                                                | 5.3 × 5.5 mm                                                                          |
|    |    |    |    |    |    |    |    |    |    |
| <b>C21</b>                                                                         | <b>D1</b>                                                                           | <b>D2</b>                                                                           | <b>E1</b>                                                                           | <b>E2</b>                                                                           | <b>E3</b>                                                                           | <b>S2</b>                                                                            | <b>S3</b>                                                                             | <b>S6</b>                                                                             | <b>S7</b>                                                                             |
| 703232                                                                             | 700332                                                                              | 700262                                                                              | 700260                                                                              | 700261                                                                              | 700336                                                                              | 700233                                                                               | 700822                                                                                | 700821                                                                                | 700824                                                                                |
| 5.3 × 6.5 mm                                                                       | 5 mm                                                                                | 5 mm                                                                                | 5 mm                                                                                | 5 mm                                                                                | 5 mm                                                                                | 5 mm                                                                                 | 5 mm                                                                                  | 5 mm                                                                                  | 4 mm                                                                                  |
|  |  |  |  |  |  |  |  |  |  |
| <b>S8</b>                                                                          | <b>T1</b>                                                                           | <b>T2</b>                                                                           | <b>T3</b>                                                                           | <b>T4</b>                                                                           | <b>T5</b>                                                                           | <b>T6</b>                                                                            | <b>T7</b>                                                                             | <b>T8</b>                                                                             | <b>D8</b>                                                                             |
| 700823                                                                             | 700360                                                                              | 700366                                                                              | 700361                                                                              | 700362                                                                              | 700363                                                                              | 700364                                                                               | 700365                                                                                | 700367                                                                                | 700813                                                                                |
| 4 mm                                                                               | 6 mm                                                                                | 6 mm                                                                                | 6 mm                                                                                | 6 mm                                                                                | 6 mm                                                                                | 8 mm                                                                                 | 8 mm                                                                                  | 8 mm                                                                                  | 4 mm                                                                                  |
|  |  |  |  |  |  |  |  |  |  |
| <b>D9</b>                                                                          | <b>D17</b>                                                                          | <b>J1</b>                                                                           | <b>C16</b>                                                                          | <b>C1</b>                                                                           | <b>C2</b>                                                                           | <b>C3</b>                                                                            | <b>C4</b>                                                                             | <b>C5</b>                                                                             | <b>V1</b>                                                                             |
| 700811                                                                             | 700810                                                                              | 700248                                                                              | 700448                                                                              | 700256                                                                              | 700257                                                                              | 700266                                                                               | 700267                                                                                | 700276                                                                                | 700333                                                                                |
| 4 mm                                                                               | 5.2 mm                                                                              | 5.2 mm                                                                              |                                                                                     |                                                                                     | 9 mm                                                                                | 6 mm                                                                                 | 8 mm                                                                                  | 3.2-5.0 mm                                                                            | 5 mm                                                                                  |
|  |  |  |  |  |  |  |  |  |  |
| <b>V2</b>                                                                          | <b>A1</b>                                                                           | <b>A2</b>                                                                           | <b>A4</b>                                                                           | <b>A5</b>                                                                           | <b>A6</b>                                                                           | <b>BL6</b>                                                                           | <b>BL8</b>                                                                            | <b>D3</b>                                                                             | <b>D4</b>                                                                             |
| 700277                                                                             | 700250                                                                              | 700251                                                                              | 700341                                                                              | 700369                                                                              | 700895                                                                              | 703222                                                                               | 703221                                                                                | 700800                                                                                | 700799                                                                                |

| 5.3 × 7.5 mm                                                                      | 5.3 × 7.5 mm                                                                      | 3.2 mm                                                                            | 3.2 mm                                                                            | 3.2 mm                                                                            | 5.3 × 5.5 mm                                                                      | 5.3 × 6.5 mm                                                                       | 6 mm                                                                                | 8 mm                                                                                | 5 mm                                                                                |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |
| <b>D13</b>                                                                        | <b>D14</b>                                                                        | <b>D18</b>                                                                        | <b>D19</b>                                                                        | <b>S1</b>                                                                         | <b>S4</b>                                                                         | <b>S5</b>                                                                          | <b>B4</b>                                                                           | <b>B6</b>                                                                           | <b>D5</b>                                                                           |
| 700812                                                                            | 700808                                                                            | 700804                                                                            | 700806                                                                            | 700795                                                                            | 700796                                                                            | 700798                                                                             | 700264                                                                              | 700270                                                                              | 700816                                                                              |

| 6 mm                                                                              | 6 mm                                                                              | 8 mm                                                                              | 6 mm                                                                              | 8 mm                                                                              | 6.7 mm                                                                            | 8 mm                                                                               | 6 mm                                                                                | 8 mm                                                                                | 4 mm                                                                                |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |
| <b>K5</b>                                                                         | <b>B3</b>                                                                         | <b>B5</b>                                                                         | <b>B7</b>                                                                         | <b>B8</b>                                                                         | <b>B67</b>                                                                        | <b>D12</b>                                                                         | <b>G1</b>                                                                           | <b>G2</b>                                                                           | <b>D10</b>                                                                          |
| 700449                                                                            | 700343                                                                            | 700344                                                                            | 700345                                                                            | 700342                                                                            | 700386                                                                            | 700820                                                                             | 700273                                                                              | 700268                                                                              | 700814                                                                              |

| 4 mm                                                                                | 4.8 mm                                                                              | 4.8 mm                                                                              | 6 mm                                                                                | 6 mm                                                                                | 6 mm                                                                                | 6 mm                                                                                 | 8 mm                                                                                  | 8 mm                                                                                  |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |
| <b>D11</b>                                                                          | <b>D6</b>                                                                           | <b>D7</b>                                                                           | <b>D15</b>                                                                          | <b>D16</b>                                                                          | <b>K1</b>                                                                           | <b>K2</b>                                                                            | <b>K3</b>                                                                             | <b>K4</b>                                                                             |
| 700335                                                                              | 700815                                                                              | 700806                                                                              | 700826                                                                              | 700809                                                                              | 700319                                                                              | 700297                                                                               | 700318                                                                                | 700298                                                                                |

**32 mm extension F1**  
Item no. 700220

for all riveting processes in combination with the  
**short-stroke cylinder SSC 35/25**  
**short-stroke cylinder SSC 40/25**



**26 mm extension F3**  
Item no. 700337

for all riveting processes in combination with the  
**PushPull Zylinder PP90**



**28 mm extension F4**  
Item no. 700442

for all riveting processes in combination with the  
**Tool Box RS-14**



**28 mm adapter Böllhof F5**  
Item no. 700443

for all riveting processes in combination with the  
**Böllhof dies**



**assembling tool Z4**  
Item no. 700299



**coupling PushPull Z1**  
Item no. 700280

A coupling used to connect the punching dies **B3**, **B5**, **B7** and **B8** to the PushPull cylinder.



**Special Center Punch with 2 functions**  
Item no. 628006

Function no 1:  
to mark the rivets at the top side of the rivet  
Function no 2:  
to mark the rivets at the bottom side of the rivet  
**The special center punch is self-centering.**


