



EFFORTLESS

PRECISE

**CONTINUOUSLY ADJUSTABLE
MILLING DEPTH**

QUICK AND SIMPLE ASSEMBLY

WITH DEPTH STOP

**FOR HIGH-STRENGTH AND
SUPER HIGH-STRENGTH
MATERIALS**

Spot weld remover for all vehicles

Convenient work even in hard-to-reach places thanks to simple, tool-free removal of the Variomatic handle. The 360° rotatable Variomatic handle prevents slipping and the depth stop prevents the underlying sheet metal from being damaged.

VARIO DRILL WS90

Vario Drill WS90 with Variomatic

Item no. 601001

working area: 95 × 35 mm

Speed	Power	Vibration	Operating pressure	Weight
900 rpm	370 W	1.07 m/s ²	6–8 bar	1.8 kg

Scope of delivery:

- 1 × VARIO DRILL WS90
- 1 × Variomatic
- 1 × VARIANTIC milling cutter Ø 8 mm
- 1 × pin wrench
- 1 × transport case



Vario Drill WS90 with Jumbomatic

Item no. 601009

working area: 140 × 85 mm

Scope of delivery:

- 1 × VARIO DRILL WS90
- 1 × Jumbomatic
- 1 × VARIANTIC milling cutter Ø 8 mm
- 1 × pin wrench
- 1 × transport case



Vario Drill WS90 without Variomatic

Item no. 602001

Scope of delivery:

- 1 × VARIO DRILL WS90
- 1 × VARIANTIC milling cutter Ø 8 mm
- 1 × pin wrench
- 1 × transport case



VarioDrill WS90 Clamps

Item no.	608020	608018	608019
Item	Variomatic	Jumbomatic	Jumbomatic Daimler version
QTY /	1 pc. /	1 pc. /	1 pc. /



Nur in Verbindung mit 607101 ↓

Crown Cutter Special

Item no. 607101

diameter: 14 mm

Scope of delivery:
1 × cutting head with mandrel
1 × spring + holding pin
3 × special crowns



Spare Crown

Item no. 607110

type N

diameter: 14 mm



Extensions for Vario Drill WS90

Item no.	608012	608010	608011
Item	VD 305	135 mm	85 mm
Length	305 mm	135 mm	85 mm
QTY /	1 pc. /	1 pc. /	1 pc. /



Centering Attachments for Vario Drill WS90

Item no.	608001	608002	627010
Item	V1 top side	V2 bottom side	drill bit NK-2F
	<i>only for solid carbide drill bits 627010</i>	<i>only for solid carbide drill bits 627010</i>	3 cutting edges head-Ø: 6.7 mm shank-Ø: 8 mm total length: 49 mm
QTY /	1 pc. /	1 pc. /	1 pc. /



for **HSS | UHSS**
for the removal of
self piercing rivets



BTR - Fluid

silicone free cutting oil

A silicone-free special oil that reduces friction during the cutting process and ensures a longer service life of the tool.

Item no.	648007	628000
Item	50 ml	125 ml
QTY /	1 pc. /	1 pc. /

