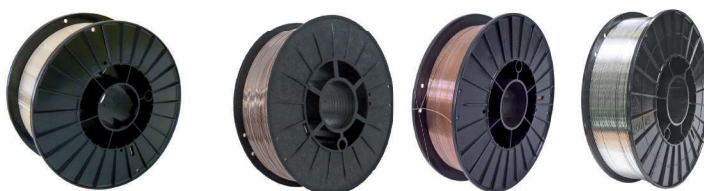


Welding wire for welding machines IP4 | IP6 | IP7 | IM 240-3



D200



Item no.	311074	311075	311082	311093	311076	311077	311078	311079
Description	SG2 Tivb	SG2 Tivb	SG2	SG2	AlMg5	AlMg5	AlSi5	AlSi5
Diameter	0.8 mm	1.0 mm	0.8 mm	0.6 mm	1.0 mm	1.2 mm	1.0 mm	1.2 mm
Coil type	D200	D200	D200	D200	D200	D200	D200	D200
Weight QTY	5.0 kg	5.0 kg	5.0 kg	5.0 kg	2.0 kg	2.0 kg	2.0 kg	2.0 kg

Item no.	311080	311081	311070	311071	311072	311073	311036	311087
Description	AlSi12	AlSi12	CuSi3	CuSi3	AlBz8/CuAl8	AlBz8/CuAl8	NimoCro	Union X96
Diameter	1.0 mm	1.2 mm	0.8 mm	1.0 mm	1.2 mm	1.0 mm	0.8 mm	0.8 mm
Coil type	D200	D200	D200	D200	D200	D200	D200	D200
Weight QTY	2.0 kg	2.0 kg	5.0 kg	5.0 kg	5.0 kg	5.0 kg	5.0 kg	5.0 kg



D100



Item no.	311090	311091	311092	821454	311089	821455		
Description	AlSi12	AlSi5	AlMg5	AlSi12	AlSi5	AlMg5		
Diameter	1.0 mm	1.0 mm	1.0 mm	0.8 mm	0.8 mm	0.8 mm		
Coil type	D100	D100	D100	D100	D100	D100		
Weight QTY	0.5 kg	0.5 kg	0.5 kg	0.5 kg	0.5 kg	0.5 kg		

Wire type	Application	Recommended inert gas ISO 14175, EN 439, DIN 32526	OEM used*
CuSi3	MIG brazing	Argon 4.6	Ford MB Honda JLR Opel PSA
AlBz8/CuAl8	MIG brazing	Argon 4.6	MB PSA
NimoCro	low-alloy & high-strength steel	mixed gas Argon / Co ₂ M21C(R)18, 80/20, 82/18	
Union X96	MAG welding high & highest strength steel	mixed gas Argon / Co ₂ M21C(R)18, 80/20, 82/18	Honda Tesla

Approval

Welding wire K300 for IM240-i


K300


Item no.	311001	311002	311015	311024	311025	311016	311022	311023
Description	SG2	SG2Tivb	AlMg5	AlMg5	AlSi5	AlSi5	AlSi12	AlSi12
Diameter	0.8 mm	0.8 mm	1.0 mm	1.2 mm	1.0 mm	1.2 mm	1.0 mm	1.2 mm
Coil type	K300	K300	K300	K300	K300	K300	K300	K300
Weight QTY	15.0 kg	15.0 kg	7.0 kg	7.0 kg	7.0 kg	7.5 kg	7.0 kg	7.0 kg

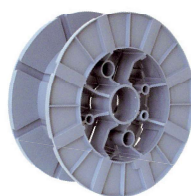
Item no.	311018	311019	311027	311004	311028		311010	311007
Description	CuSi3	CuSi3	AlBz8/ CuAl8	AlBz8/ CuAl8	AlBz8/ CuAl8		NimoCro	Union X96
Diameter	0.8 mm	1.0 mm	1.2 mm	1.0 mm	1.2 mm		0.8 mm	0.8 mm
Coil type	K300	K300	K300	K300	K300		K300	K300
Weight QTY	15.0 kg	15.0 kg	5.0 kg	15.0 kg	15.0 kg		15.0 kg	15.0 kg

Accessories for welding wire

Item no.	307004	307003	307002
Description	adapter for wire coil D200	adapter for basket wire coil 2 parts	adapter for basket wire coil 1 part
QTY /	1 pc. /	1 pc. /	1 pc. /



Scope of delivery
 1 x adapter for wire coil
 1 x spacer ring | wide 15 mm | Ø 55 mm
 2 x spacer rings | wide 10 mm | Ø 55 mm



Info

*we offer welding wire that corresponds to the OEM configuration in material and quality

Wire	Application	Recommended inert gas ISO 14175, EN 439, DIN 32526	OEM used*
SG2	steel	mixed gas Argon / Co ₂ M21C(R)18, 80/20, 82/18	VW JLR
SG2 Tivb bronzed	steel galvanized	mixed gas Argon / Co ₂ M21C(R)18, 80/20, 82/18	VW
AlMg5	aluminium	Argon 4.6	Honda
AlSi5	aluminium	Argon 4.6	BMW / MB / Honda / JLR
AlSi12	aluminium	Argon 4.6	Audi / MB / Honda / JLR