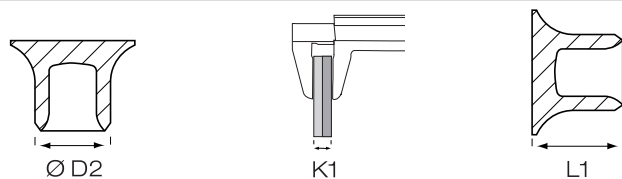


Note: When using Flow Form Rivets (FFN) and Countersunk Flow Form Rivets (SFFN), the description of the working process and the application areas of the corresponding repair instructions of the vehicle manufacturer (OEM) must be observed. In principle, a test rivet must always be installed whenever the material or the material thickness is changed. This is the only way to ensure a reliable riveting process. This applies to all rivets from the WS Wieländer+Schill range.

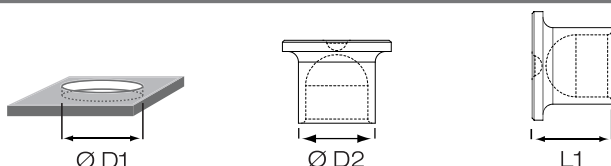


Self-piercing rivets



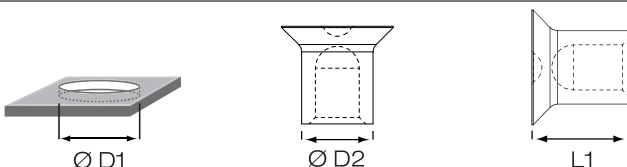
Ø D2	3.3 mm				5.3 mm							
Material	steel				steel							
L1 (mm)	3.5	4.0	5.0	6.0	4.0	5.0	6.0	6.5	7.0	7.5	8.0	9.0
K1 (mm)	1.5-2.5	2.5-3.5	3.0-4.0	4.0-5.0	2.0-3.0	3.0-4.0	4.0-5.0	4.5-5.5	5.0-6.0	5.5-6.5	6.0-7.0	7.0-8.0
Item no.	777218	777200	777225	777222	777202	777219	777221	777224	777226	777223	777201	777199
QTY	100 pcs.	100 pcs.	100 pcs.	100 pcs.	200 pcs.	100 pcs.	100 pcs.	100 pcs.	100 pcs.	100 pcs.	100 pcs.	100 pcs.

Flow-form rivets (10 pcs.)



Ø D1	6.0 mm							
Ø D2	5.6 mm							
Material	steel							aluminium
L1 (mm)	6.9	8.1	9.3	10.6	12.6	13.8	15.0	8.1
Name	S0	S1	S2	S3	S4	S5	S6	9.3
Item no.	777232	777212	777213	777214	777233	777234	777235	10.6
Ø D1	8.0 mm							
Ø D2	7.4 mm							
Material	steel							
L1 (mm)	8.0	9.2	10.4	11.4	12.6	13.8	15.0	
Name	S08	S18	S28	S38	S48	S58	S68	
Item no.	777260	777261	777262	777263	777264	777265	777266	

Countersunk flow-form rivets (10 pcs.)



Ø D1	6.0 mm							
Ø D2	5.7 mm							
Material	steel							
L1 (mm)	5.8	7.8	9.0	10.1	11.5	12.9	13.9	
Name	CS0	CS1	CS2	CS3	CS4	CS5	CS6	
Item no.	777304	777300	777301	777302	777303	777305	777306	

